

SETTING TOOL LENGTH ON FADAL

1)  TO GET IN MANUAL MODE (ENTER NEXT COMMAND)

2) UT 

3) 1 


4) STARTING TOOL NUMBER 

(IF YOU HAVE 3 TOOLS, STARTING WITH TOOL 1, AND ENDING WITH TOOL 3, THEN ENTER 1)

5) ENDING TOOL NUMBER 


(IF YOU HAVE 3 TOOLS, STARTING WITH TOOL 1, AND ENDING WITH TOOL 3, THEN ENTER 3)

6) 1 (DON'T HIT ENTER)

7) HEIGHT BLOCK SIZE 


(IF USING THE 1.000" SIDE OF A 123 BLOCK, THEN ENTER 1.000)

8) 2

9) 

10) JOG DOWN AND TOUCH OFF TOOL

11) 

12)  (IF ON 1ST TOOL, YOU HAVE TO PRESS START TO INITIATE TOOL CHANGE. OTHERWISE SKIP)

13) IF YOU ARE SETTING MORE THAN 1 TOOL, REPEAT STARTING AT STEP 7